

# Radiata plywood grading



GRADE	S	C	D
<b>SOUND KNOTS</b>	Max 4mm across Max 4 per sheet	Max 50mm across No limit	Max 75mm across No limit
<b>DEAD KNOTS LOOSE UNSOUND ENCASED</b>	NIL	Up to 50mm across Filled No limit	Max 75mm across No limit
<b>KNOT HOLES</b>	12mm across filled 5 per sheet	Up to 50mm across Filled - No Limit	Max 75mm across No limit
<b>BARK POCKETS</b>	12mm across 5 per sheet Up to 30mm long	Permitted filled 12mm wide No Limit Must be sound	Max 75mm across No limit
<b>STAIN</b>	NIL	Yes - No limit	Yes - No limit
<b>ROUGH GRAIN</b>	Slight roughness associated with local imperfections - No Limit		
<b>RESIN POCKETS</b>	12mm across 5 per sheet Up to 30mm long	Yes Filled 50mm wide No limit	Yes - No limit
<b>OPEN SPLITS</b>	NIL	NIL	Max 15mm x half panel or 25mm x third in panel Length - No Limit
<b>FILLED SPLITS</b>	3mm wide x 300mm long Limit 2 per sheet or multiple splits up to 1.5mm x 300mm long	9mm wide x 900 long 1 per sheet & multiple splits 2mm wide x 300 long or 9mm wide x 600 long 2 per end & multiple splits 2mm wide x 300 long	Yes - No limit
<b>UNSANDED AREAS</b>	NIL	NIL	Yes - No Limit
<b>EDGE VOIDS</b>	Knot holes arising from the use of D grade veneer		
<b>X/BAND AND CENTRE GAPS</b>	Max 10mm Wide		
<b>SHORT NARROW FACE</b>	NIL	NIL	Max 5mm x half panel length One layer only
<b>SHORT NARROW BACK</b>	Maximum 5mm x half panel length on one layer only		
<b>SHORT NARROW CORE</b>	Maximum 5mm x half panel length on one layer only		
<b>X/BAND OVERLAPS</b>	No X/Band overlaps Under face	No sand though unlimited provide the strength or utility of the sheet is not reduced 10mm max under face	Unlimited provided the strength or utility of the sheet is not reduced
<b>SANDER SNIPE</b>	NIL	3mm x 100mm side ends	

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